

## MAINTENANCE PLAN

| WEEKLY MAINTENANCE                                                                | YES | NO | N/A |
|-----------------------------------------------------------------------------------|-----|----|-----|
| 1. Cleaning: Panels and windows (use pressurized water only; no abrasive cloths). |     |    |     |
| 2. Surroundings: Remove dirt or debris from guides and the area around the door.  |     |    |     |
| 3. Visual Inspection: Check for visible damage or unusual noises.                 |     |    |     |

Comments:

| MAINTENANCE EVERY 90 DAYS                                                                     | YES | NO | N/A |
|-----------------------------------------------------------------------------------------------|-----|----|-----|
| 1. Total Lubrication: Rollers (shaft and bearing), hinges, interior bolt, and guides.         |     |    |     |
| 2. Protection: Apply car wax (CarWax) to panels and a light coat of Vaseline to rubber seals. |     |    |     |
| 3. Safety: Test photocells, safety edges, and signaling lights.                               |     |    |     |
| 4. Balance: Check the door in manual operation; it should move smoothly.                      |     |    |     |

Comments:

| MAINTENANCE EVERY 180 DAYS                                                          | YES | NO | N/A |
|-------------------------------------------------------------------------------------|-----|----|-----|
| 1. Drive System: Grease and check the condition of steel cables, springs, and drums |     |    |     |
| 2. Fastenings: Tighten screws on guides, lintel, ceiling, and shaft unions          |     |    |     |
| 3. Mechanics: Verify shaft bearings and safety brake systems (anti-drop).           |     |    |     |
| 4. Motorization: Adjust limit switches and force limiters.                          |     |    |     |
| 5. Structure: Inspect for corrosion spots, paint condition, and shaft wear.         |     |    |     |

Comments